



ID MATERIAL: 38
RBLE: R. ANTICH
REVISION: 5
DATE: 23/05/2014

FRICTION MATERIAL:

HCC

> DESCRIPTION

HCC is a special woven material that is designed to work at high temperatures and has a low rate of wear. It is based on VH-03 and has been reinforced with extra copper to increase friction perform. HCC can dissipate heat, has very stable friction coefficient and steady work at high temperatures with minimal wear.

> MATERIAL TABLE

> FRICTION PROPERTIES	Value	Unit
Dynamic Friction Coefficient (@79N, 7m/s)	0.40±0.05	μ
Wear Rate (@79N, 7m/s)	50±10	mm ³ /kwh
T ^o Fading (@100N, 11.5m/s)	330±10	°C
> PHYSICAL PROPERTIES		
Hardness (DIN53505)	85±5	Shore-D
Specific Gravity (ASTM D792-91)	1.9±0.05	gr/cm ³
Ignition Loss (ASTM D-2524)	40±2	%
Acetone Extraction ISO2859-1	2±0.2	%
> MECHANICAL PROPERTIES		
Compressive Strength (UNE 53205)	120±5	N/mm ²
Burst Resistant (200 x 137 x 3,5)@200°C	12000±100	RPM
> RECOMMENDED WORKING VALUES		
T ^o Max. Continuous Operation	250	°C
T ^o Max. Intermittent Operation	350	°C

MATERIAL TYPE Woven yarn friction material

APPEARANCE



FORMATS



APPLICATIONS

- Heavy vehicle clutches
- Vehicle clutches
- Truck clutches

RECOMMENDED MATING SURFACE

Perlitic cast iron, hardness HB150-200

OIL RESISTANT

Yes

RECOMMENDED ADHESIVE

Thermosetting adhesive

PRICE LEVEL

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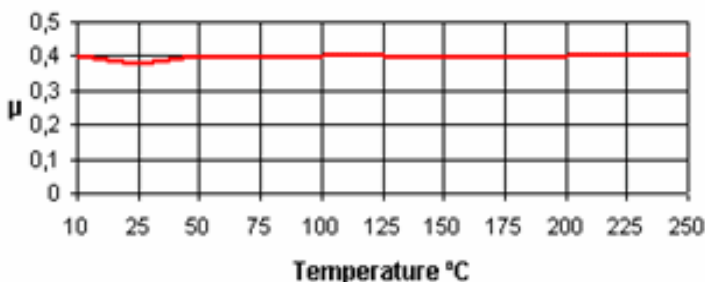
REACH (EC)1907/2006

Compliance

RoHS 2011/65/EU

Compliance

Friction coefficient (μ) vs Temperature (°C) @80psi 7m/s



> LEGEND



Discs



Sheets



Finished Parts



Bonded



Grooved



Drilled